

VALUE PLY™

VP 204

Style: 50308

Nylon Peel/Release Ply

VP 204, Style 50308 is designed for vacuum bag lay-up composites and metal-to-metal bonding structures. The 100% Nylon 6 fiber melts at approximately 419°F (212°C). The fabric is not recommended for phenolic systems. The fabric leaves a **rough** surface impression for priming and secondary bonding. It is available in precision slit widths of 62 inches or less.

Style 50237 is available in:

FIN 060 – NAT – Scoured and Heat-Set finish

<u>Physical Properties</u>	<u>US</u>	<u>Metric</u>	<u>Test Method</u>
Width	64 in	162.6 cm	ASTM-D-3774
Length	300 yd	274.3 m	
Weight	2.4 oz/yd ²	81 g/m ²	ASTM-D-3776
Finished Count			ASTM-D-3775
Warp	47 ends/in	18.5 ends/cm	
Fill	38 picks/in	14.9 picks/cm	
Thickness	0.0065 in	0.165 mm	ASTM-D-1777
Tensile Strength (Grab)			ASTM-D-5034
Warp	170 lb min	764.7 N	
Fill	160 lb min	719.6 N	
pH	4.0 – 8.0		AATCC-81
Extractable Materials	0.5% max		ASTM-D-2257 Petroleum Ether Method

The data above represents typical values for this fabric. A specification for this product has not yet been established.

For More Information, Please Contact Us:

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